

Date Wednesday, 08/08/2007 9:56:02 AM  
 User Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : INSULATION SOCKS & HOSES
Job Number : 33845	
Estimate Number : 12390	
P.C. Number : N/A	Part Number : D34821
This Issue : 08/08/2007 S.O. No. : N/A	Drawing Number : D3482 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 26964	Material : N/A
Written By : <u>JLM/07-08-08</u>	Due Date : 15/08/2007
Checked & Approved By : <u>JLM/07-08-08</u>	Qty: 8 Um: Each
Comment : Est Rev:A New Issue 06-04-21 JLM Est Rev:B As per Rev B 06-05-24 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D34821P	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)  
 INLET INSULATION SOCK

2.0	PG	PURCHASING
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Comment: PURCHASING  
 Issue P/O: 4310 C207/08/08  
 Fabricate as per Dwg D3482  
 Possible Supplier: Tempco Tec Inc  
 Material release note is required

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

Date: Wednesday, 08/08/2007 9:56:02 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INSULATION SOCKS & HOSES

Job Number: 33845

Part Number: D348211

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

20768/22 (8)

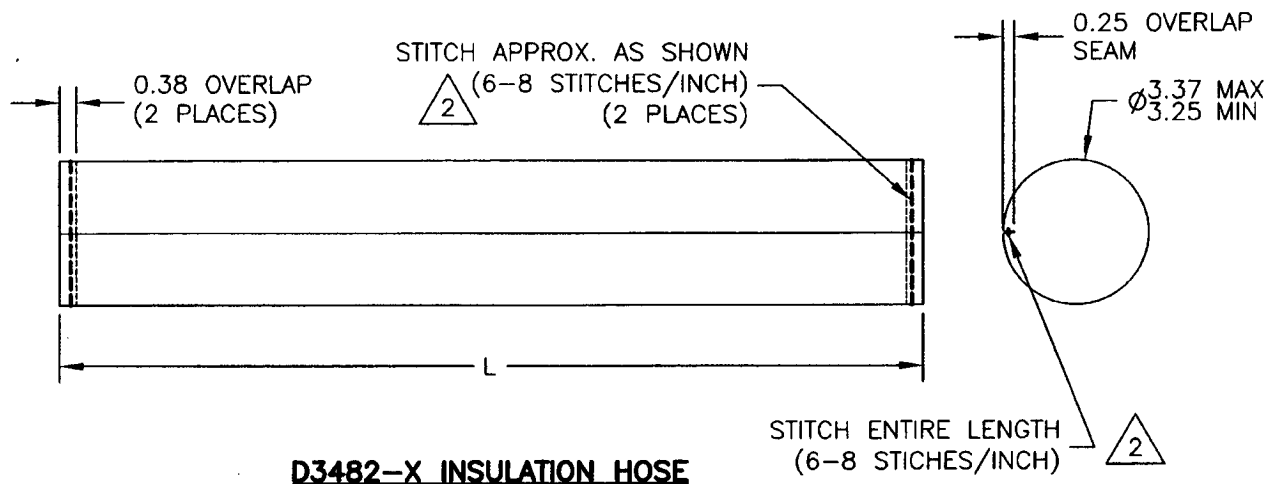
Job Completion



u 07-08-16

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3482	REV. B SHEET 3 OF 3
DATE 06.05.16	TITLE INSULATION SOCKS & HOSES		SCALE 1:4

**RELEASED**  
06-05-16

P/N D3482-X	L (in)
D3482-5	20
D3482-7 ✓	36
D3482-9	48
D3482-11 ✓	30
D3482-13	52

**B****NOTES:**

- 1) MATERIAL: BEIGE TECGLASS GL 2025/9383 PER MIL-C-20079H  
TYPE I, CLASS 9 (WITH 9383 FINISH)  
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 2) THREAD: E-12 FIBERGLASS-TFE THREAD PER MIL-C-20079H(SH)  
TYPE III, CLASS 3 OR ASTM D 4040-89  
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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**PACKING SLIP**

Page:

**ORDER NUMBER: 0030239**7210C - 5 Street S.E.  
Calgary, Alberta  
T2H 2L9Bus: 4032163300  
Toll: 800-565-3907  
Fax: 403-216-3306ORDER DATE: 08-Aug-2007  
SALESPERSON: TT  
ORDER DESK ASC**SOLD TO:**  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKSBURY, ON K6A 1K7

DAR100

**SHIP TO:**  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKSBURY, ON K6A 1K7**CONF RM TO: SUE BEDFORD**

Phone: (613) 632-9577

Fax: (613) 632-1053

WAREHOUSE: 000

TEMPO TEC - CALGARY

CUSTOMER P.O. 4310	FRT CHARGES COLLECT	CARRIER Fedex overnight #15179324-0	F.O.B.	DATE SHIPPED <i>Aug 13/07</i>	TERMS NO TERMS
ITEM NO	DESCRIPTION	ORDERED	UNIT	SHIPPED	BACKORDER LOT #
90INSUL SK13P	*MTO* FG Insul Sock # D348213P	1.00	SET	<i>1</i>	<i>Ø</i>

10:41:55AM

Waybill #

Packed By

08/13/2007 15:35 TEMPRO TEC INC → 16136324443

NO.238 D02

08/13/2007 16:45 12073453380

AUBURN MFG INC

PAGE 02



# Certificate Of Compliance

**Auburn Manufacturing, Inc.**  
**Extreme Temperature Experts**

P.O. Box 220, Mechanic Falls, ME 04256 U S A  
Tel: 800-264-6688 / Fax: 207-345-3380  
www.auburnmfg.com

7/13/07  
(Shipping Date)

Purchase Order Number: 0006960 AMI Cust. Number: 2571

Part Number: GL2025-60NS-9383 AMI Order Number: 106636

Quantity: 1000 yards AMI Item Number: 50-1061

Batch/Lot Number: N/A Cust. Part Number: N/A

This is to certify that the products listed above have been shipped to:

## **Tempo Tec Inc**

against the referenced purchase order number, and are in full compliance with all applicable specifications listed below. Records of all inspections and tests performed (if required as part of contract acceptance) will be available for review.

Number 1: AMI - GL2025 Specifications

Number 2: 9383 (Heat Cleaned) Finish

Number 3: Made in the USA

Number 4: \_\_\_\_\_

Number 5: \_\_\_\_\_

Number 6: \_\_\_\_\_

Number 7: \_\_\_\_\_

Number 8: \_\_\_\_\_

Number 9: \_\_\_\_\_

Shelf Life: N/A

Date of MFG: N/A

Expiration Date: N/A

*Sam Horton*  
(Authorized Signature)

Quality Coordinator  
(Title)

Issue Date: 8/31/06Revision Date: 10/18/06Revision Number: 2Form Number: QF3-10-COC

American Welding Society  
Sustaining Member

08/13/2007 15:58 TEMPRO TEC INC → 16136324443

NO. 241

001

TS. 2007 3:29PM Fil-Tec, Inc.

Report To:

Attn: Charles No. 9431 2

FIL-TEC™

### INSPECTION SHEET FOR TEFLON PTFE COATED GLASS

CODE NO: 11012 BC12 GLASS LUBE INSPECTION DATE: 6-4-07  
 LOT NO: 156JGA OVEN NO: 1  
 YARN SIZE: GRBC4 DATE OF RUN: 6-4-07  
 CUSTOMER PO NO: \_\_\_\_\_ COLOR: NATURAL  
 RAW MATERIAL ORDER NO 6364

#### BURN OFF TEST: LUBRICANT

SAMPLE NO.	WEIGHT BEFORE	WEIGHT AFTER	LOSS	% LUBRICANT
1	1.093	1.003	0.090	8.2
2	1.159	1.055	0.104	9.0
3	1.490	1.369	0.121	8.1
4	1.244	1.140	0.104	8.4
5	1.531	1.404	0.127	8.3
AVG	1.303	1.194	0.109	8.4

#### BURN OFF TEST: PTFE

SAMPLE NO.	WEIGHT BEFORE	WEIGHT AFTER	LOSS	% PTFE
1	1.152	0.953	0.199	17.3
2	1.003	0.821	0.182	18.1
3	1.369	1.147	0.222	16.2
4	1.140	0.962	0.178	15.6
5	1.404	1.150	0.254	18.1
AVG	1.214	1.007	0.207	17.1

#### POUNDS TENSILE:

1 19.3 2 16.9 3 17.6 4 17.8 5 18.0 AVG 17.9

We certify that the above tests were performed in accordance with the specification test requirements and that the reported tests are true, valid and applicable to the samples tested. Fiberglass conforms to mercury free requirements. We further certify that the tested material conforms to the minimum P.T.F.E. requirement of 14.5 %.

DATE: 6-4-07 INSPECTOR: Ronald Creager SIGNED: Ronald Creager

Fil-Tec Inc. • P.O. Box 8 • Hagerstown, Maryland 21741-1191 • Phone 301-824-6166 • Fax: 301-824-6938

CS-101 Rev. 11/1/02

# DART

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

## Purchase Order

# FAKED

Date Aug 08, 2007	Page 1
Purchase Order Number PO00004310	

### Vendor Address:

Tempro Tec  
7210C- 5th Street S.E.  
Calgary Alberta  
Canada  
Phone (403) 216-3300  
Fax (403) 216-3306

### Ship To:

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-TEM002	Aug 08, 2007	N30	Fedex	Aug 10, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
8.0000	D348211P	HOSE INSULATION Comments: AS PER DWG D3482 REV. B MATERIAL: BEIGE TECGLASS GL 2025/9383 PER MIL-C-20079H TYPE I, CLASS 9 (WITH 9383 FINISH) THREAD: E-12 FIBERGLASS-TFE THREAD PER MIL-C-20079H(SH) TYPE III, CLASS 3 OR ASTM D 4040-89 ALL DIMENSION ARE IN INCHES BREAK SHARP EDGES 0.005 TO 0.010 MAX PLEASE NEED A.S.A.P PLEASE SHIP OVERNIGHT FEDEX	8/10/2007	No	35.360000	Each	282.88
<i>accept as -75 09/08/16</i>		MATERIAL CERTIFICATION REQ'D UPON DELIVERY					
		CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY					

Comments:

Tax Summary:  
GST  
ONTPST

16.97  
22.63

Less:  
included tax

0.00

Subtotal

282.88

Total tax

39.60

Total purchase order in

CAD Dollars

322.48

Entered By: *CL* CLAVOIE

Approved By: \_\_\_\_\_